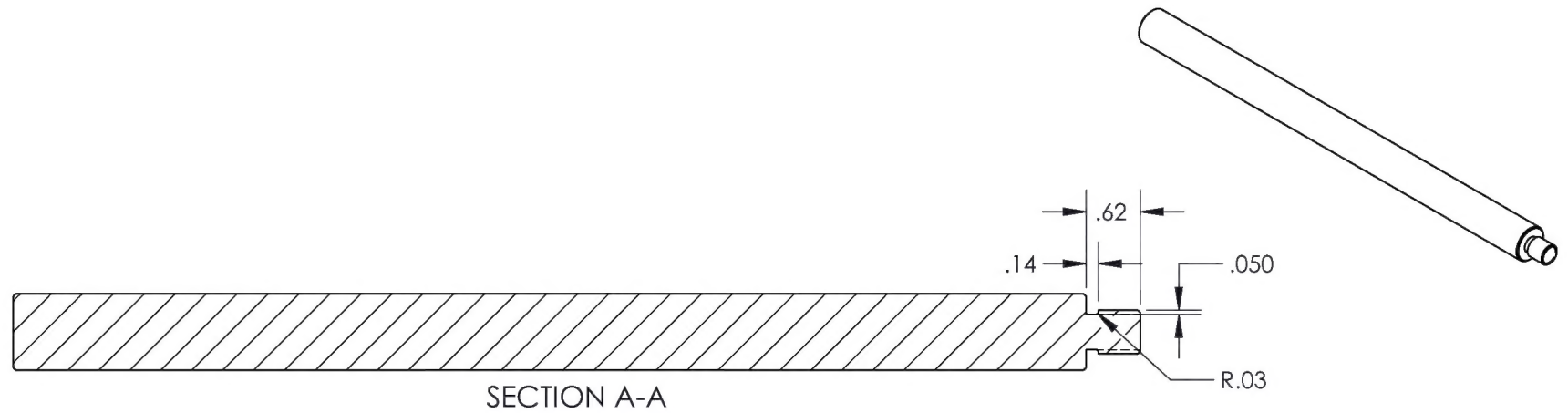


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:
REF. ROLLS ROYCE T/N: 689985.

RED BARN MACHINE	
TITLE EXTENSION-SEAL PUSH	
DWG NO. RB6899985	REV
MAT'L 4140 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	RR 250
SCALE 1:2	DATE 3/24/2014
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	EXTENSION	4140 Q&T	Ø7/8 X 13	